



## C.L-J-040X

### 日式金属大八角滚桶机 (480副)

Large-size octagonal Japanese metal tumbling(480 pairs)

研磨系列 Grinding series

#### 功能

360度全方位无死角滚光研磨，速度快光洁度好，自测桶内温度，自动散热恒温系统，自动调频速度，自动正反转功能，被加工工件表面均一光亮，大大缩短了研磨的整体时间，提高了品质。

#### 优点

- 人性化数码控制整机
- 零件脱落自动报警
- 智能测绘桶内温度
- 自带桶内散热恒温系统
- 一键式定位开门装置
- 上下挂具简易式操作
- 定时保养维护提醒

#### 技术参数 / Technical Parameters

性能指标项 Performance indicators	标准值 standard value
装夹镜架数 Number of clamping mirror brackets	480副 480pairs
大桶主轴转速 The spindle speed of big tank	0-30转 0-30 rpm
挂具转速 Rack speed	5-115转 5-115 rpm
主轴功率 Spindle power	5.5KW 5.5KW
竹板厚度 The thickness of bamboo board	30-35MM 30-35MM
工作电压 Working voltage	380V/50HZ 380V/50HZ
操作系统 Operating system	PLC PLC
床体重量 Machine tool weight	1350KG 1350KG
外型尺寸 External dimension	2000*1450*1750 2000*1450*1750

#### 配置

- 台湾刹车马达
- 原装台湾减速机
- 原装进口三星皮带
- 原装日本NSK耐磨轴承
- 英威腾大功率变频器
- 桃花江耐磨加密竹板
- PLC人机界面

#### Functions

Comprehensive seamless barrel burnishing and grinding with fast speed and good cleanliness, and the overall grinding time of processed work piece is greatly shortened and the quality is improved by the following characters: self-testing inside temperature, constant temperature system with automatic heat dissipation, automatic frequency adjustment and automatic forward and reverse function.

#### Advantages

- Humanized digital control the whole machine
- Automatic alarm for parts falling off
- Intelligent survey the inside temperature
- Include the constant temperature system with inside heat dissipation
- One-button positioning door opener
- Easy operation of racks installing and discharging
- Remind of regular maintenance

#### Configuration

- Taiwan brake motor
- Original Taiwan decelerator
- Original imported Samsung belt
- Original Japanese NSK antifricition bearing
- Invt high-power inverter
- Taohuajiang wear-resisting denser bamboo board
- PLC man-machine interface